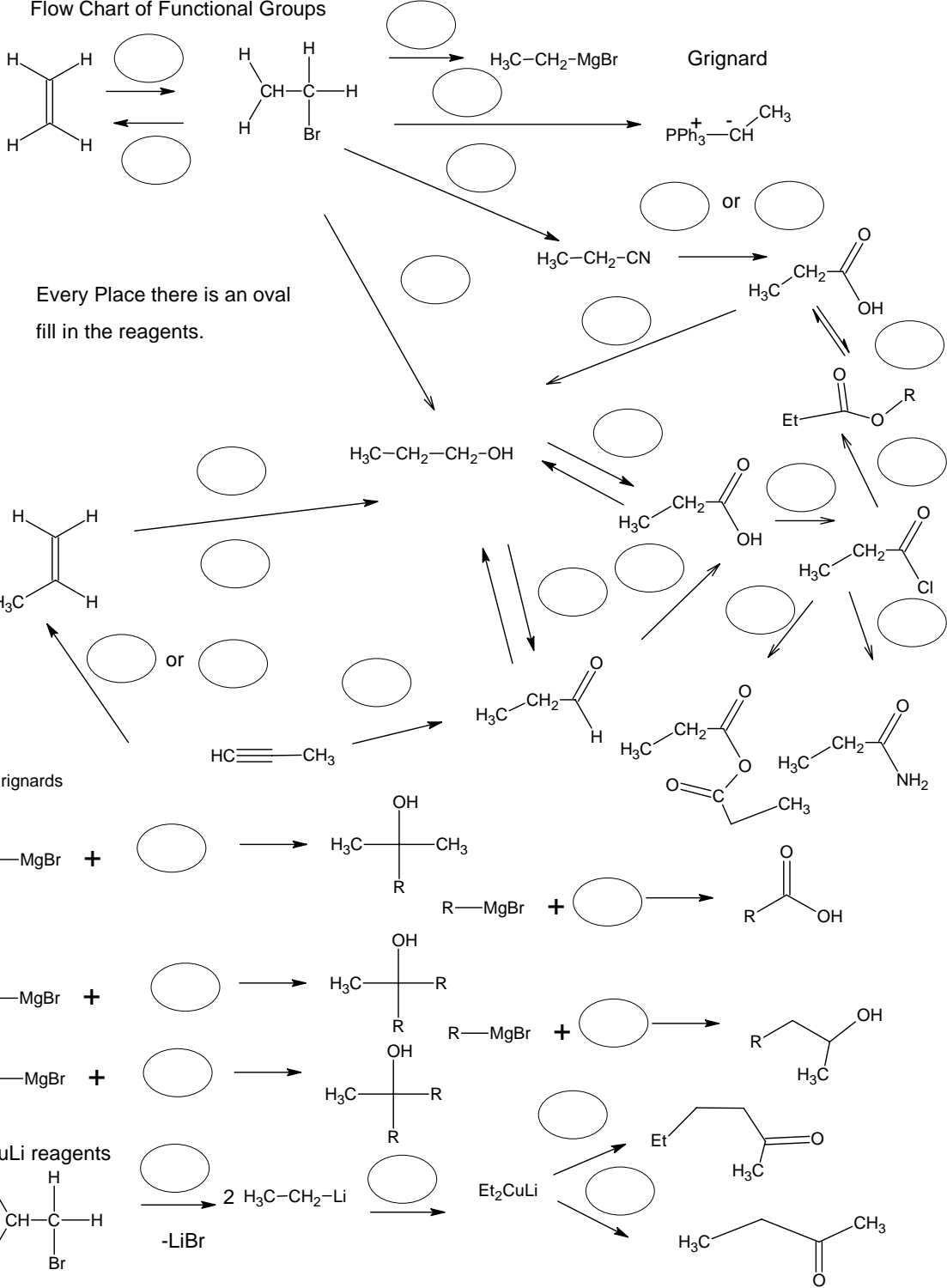


Flow Chart of Functional Groups



Flow Chart of Functional Groups

